FIG.1

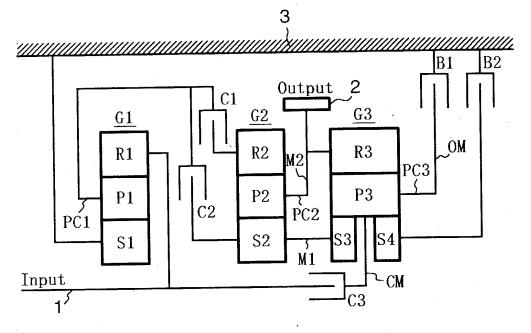
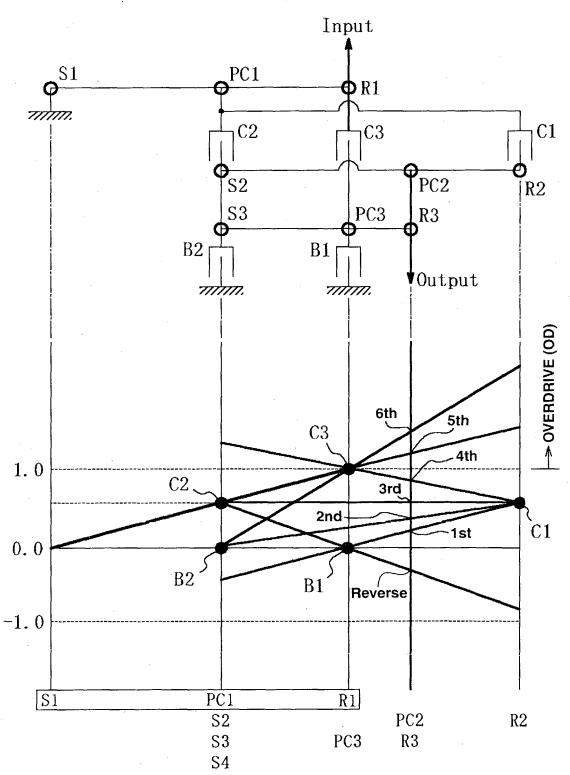
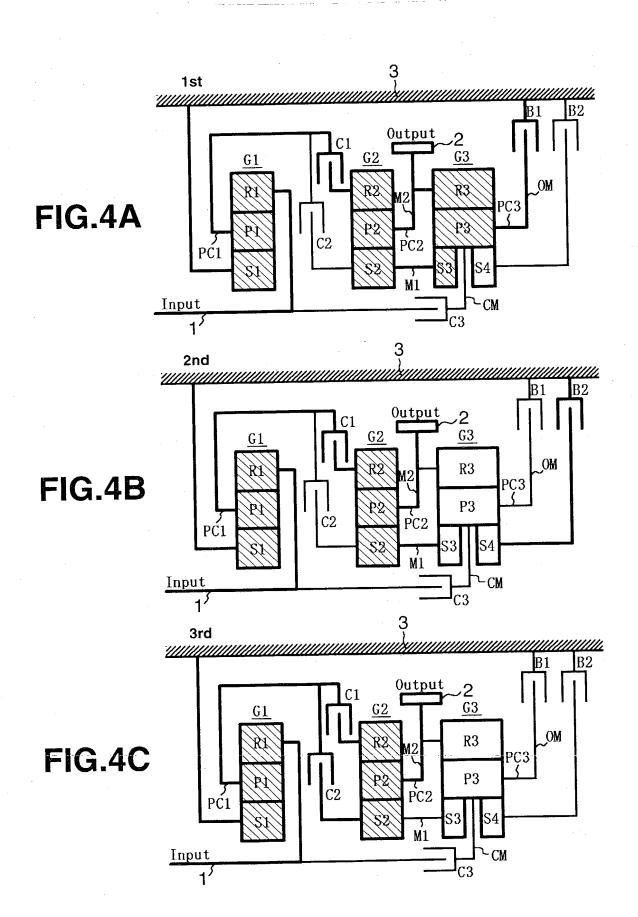


FIG.2

FRICTION ELEMENT GEAR RATIO		C1	C2	C3	B1	B2	5.5	6.0	6.5	7.0
	1st	$\bigcirc$			0		4.060	4.260	4.583	4.782
	2nd	0				0	2.192	2.360	2.500	2.773
ARD	3rd	0	0				1.538	1.600	1.677	1.818
FORWARD	4th	0		0			1.153	1.164	1.170	1.205
	5th		0	0			0.891	0.870	0.862	0.824
	6th			0		0	0.741	0.714	0.714	0.678
REVERSE			0		0		4.396	4.000	4.167	3.828
						α1	0.350	0.375	0.400	0.450
						α2	0.350	0.400	0.400	0.475
						α <b>3</b>	0.425	0.475	0.500	0.525

FIG.3





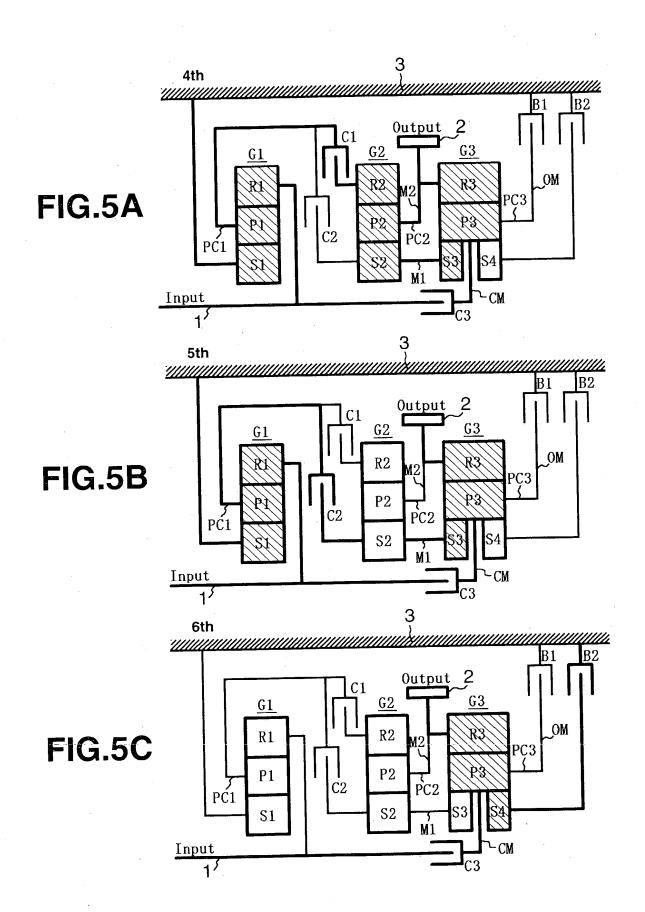


FIG.6

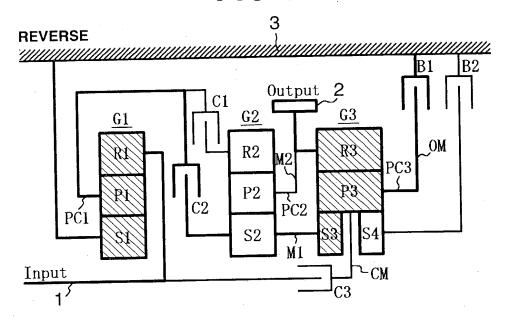


FIG.7

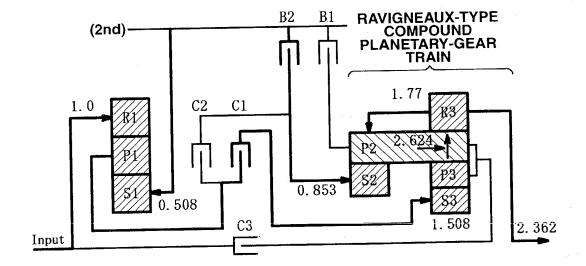


FIG.8A

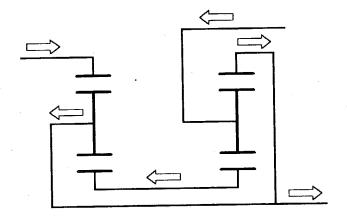


FIG.8B

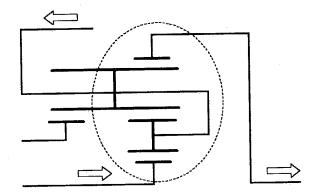


FIG.9

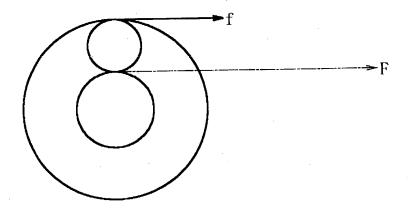


FIG.10A

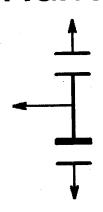


FIG.10B

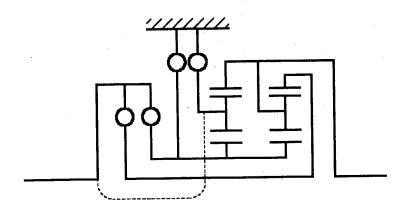
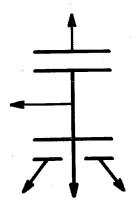


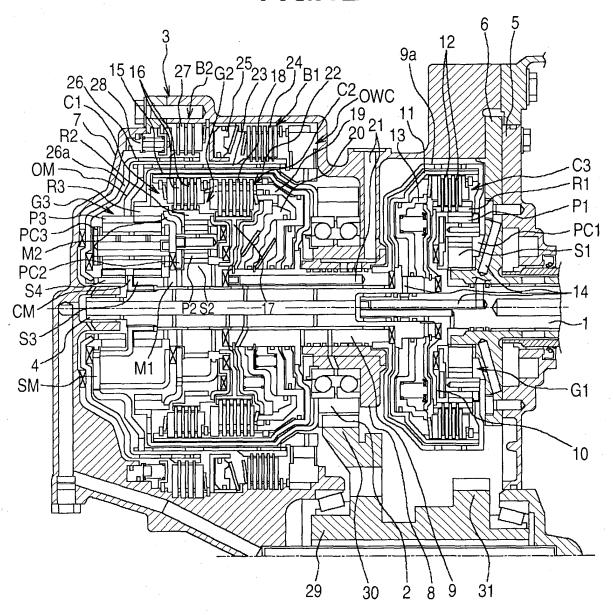
FIG.10C



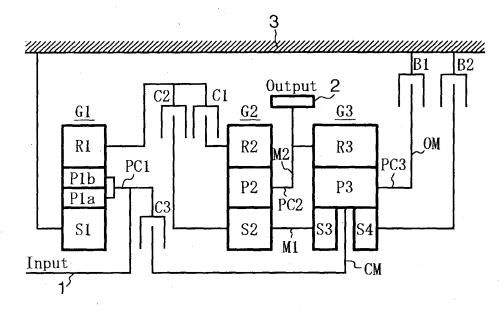
## **FIG.11**

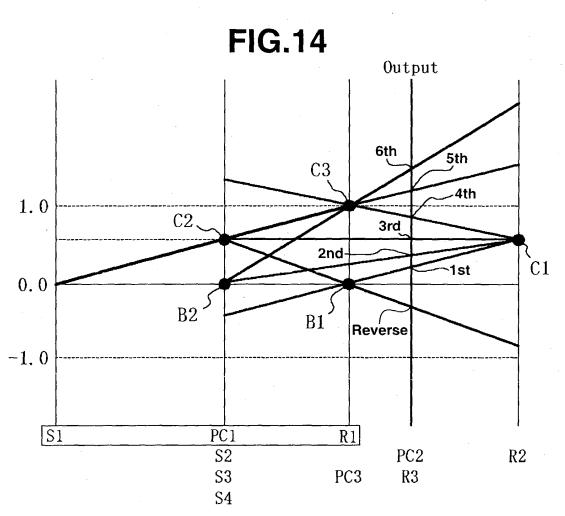
	6 SPEEDS								
		RAT	O COVERAG	iE: 1	RATIO COVERAGE: 2				
			ISHIMAR	U-TYPE	ISHIMARU-TYPE				
		RAVIQNEAUX- TYPE	REDUCTION DOUBLE PINION	REDUCTION SINGLE PINION	RAVIQNEAUX- TYPE	REDUCTION DOUBLE PINION	REDUCTION SINGLE PINION		
PLANETARY-	α1	0.575	0.350	0.550	0.650	0.425	0.625		
GEAR	α2	0.375	0.350	0.500	0.475	0.350	0.550		
RATIO	α3	0.350	0.500	0.375	0.350	0.500	0.350		
	1st	4.500	4.505	4.392	4.714	5.093	5.072		
	2nd	2.373	2.308	2.325	2.637	2.609	2.519		
00550	3rd	1.575	1.538	1.550	1.650	1.739	1.625		
SPEED RATIO	4th	1.146	1.136	1.148	1.160	1.170	1.141		
114110	5th	0.880	0.891	0.883	0.842	0.872	0.881		
	6th	0.727	0.741	0.727	0.678	0.741	0.741		
	REVERSE	4.200	4.395	4.133	3.474	4.969	4.634		
	1st/2nd	1.896	1.952	1.889	1.788	1.952	2.013		
SPEED-	2nd/3rd	1.507	1.501	1.500	1.598	1.500	1.550		
TO-SPEED	3rd/4th	1.374	1.354	1.356	1.422	1.488	1.424		
RATIO	4th/5th	1.302	1.275	1.294	1.378	1.342	1.295		
	5th/6th	1.210	1.202	1.215	1.242	1.177	1.189		
FORWARD/ REVERSE RATIO REVERS /1st		0.933	0.976	0.941	0.737	0.976	0.914		
	1st	0.968	0.969	0.974	0.968	0.989	0.974		
	2nd	0.950	0.968	0.972	0.952	0.968	0.972		
	3rd	0.993	0.988	0.993	0.993	0.988	0.993		
TRANSFER	4th	0.982	0.987	0.989	0.983	0.988	0.989		
EFFICIENCY	5th	0.989	0.988	0.989	0.989	0.989	0.990		
	6th	0.993	0.993	0.993	0.993	0.993	0.993		
	7th								
	REVERSE	0.978	0.973	0.978	0.978	0.973	0.978		
	C1	1.575	1.203	1.550	1.650	1.175	1.625		
	C2	1.575	1.538	1.550	1.650	1.739	1.625		
ENGAGEMENT- ELEMENT	C3	1.209	1.538	1.214	1.243	1.739	1.190		
TORQUE	B1	5.775	0.769	5.683	5.124	0.909	6.268		
SHARE	B2	0.798	5.934	0.775	0.987	6.708	0.894		
	TOTAL	10.932	10.982	10.772	10.654	12.270	11.602		
NUMBER OF	OWC1	0	0	0	0	0	0		
INCREASED ENGAGEMENT ELEMENTS WHEN	OWC2	1	1	1	1	1	1		
ADOPTING OWC	OWC3	2	2	2	2	2	2		
RATIO	MINIMUM	4.81	5.08	4.81	4.81	5.08	4.81		
COVERAGE	MAXIMUM	7.20	9.02	7.80	7.20	9.02	7.80		
DIRECT COUPLING MODE		UNAVAILABLE	UNAVAILABLE	UNAVAILABLE	UNAVAILABLE	UNAVAILABLE	UNAVAILABLE		
7th GEAR RATIO		AVAILABLE	AVAILABLE	AVAILABLE	AVAILABLE	AVAILABLE	AVAILABLE		

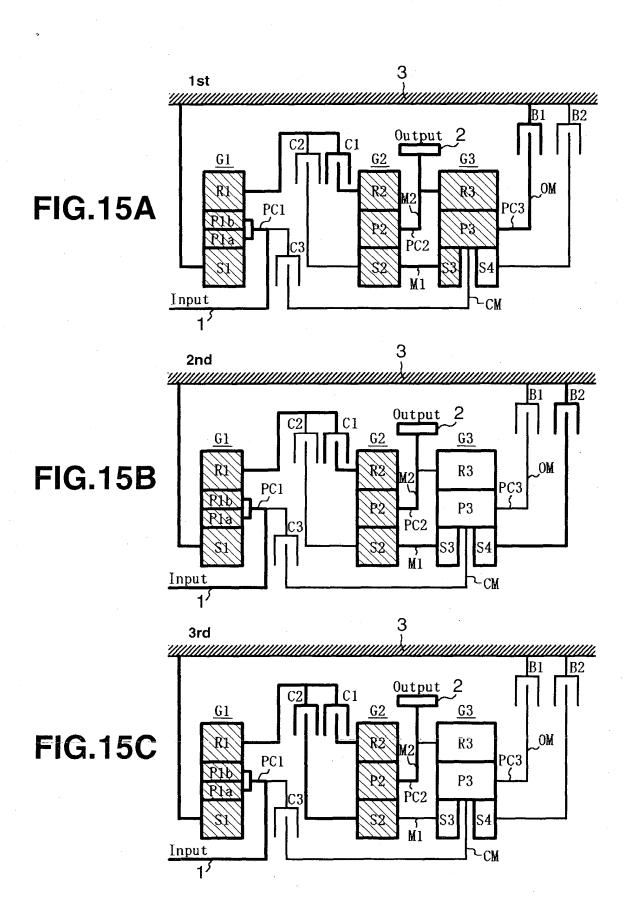
**FIG.12** 

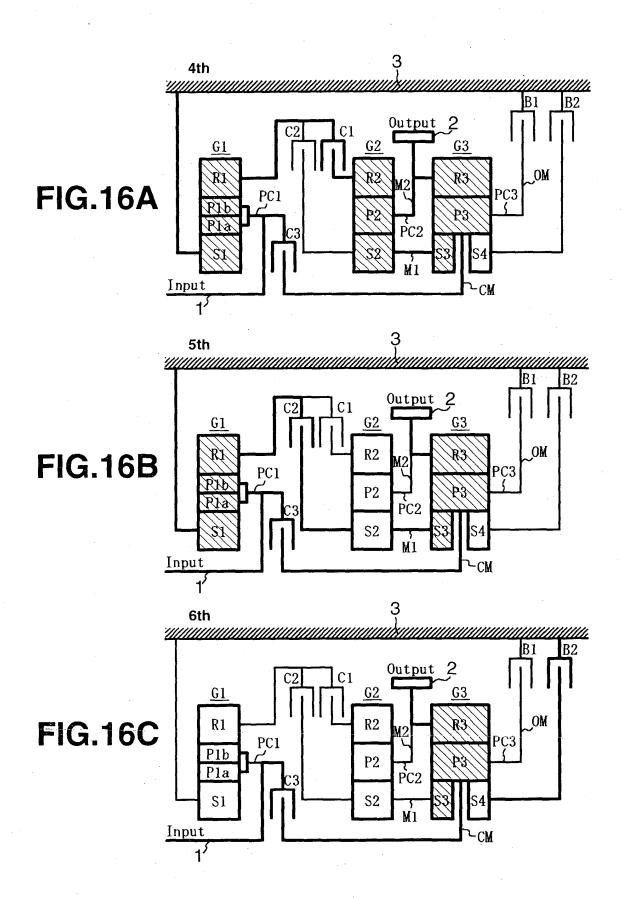


**FIG.13** 









## **FIG.17**

